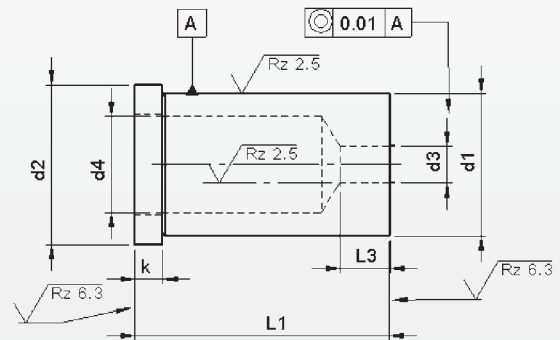
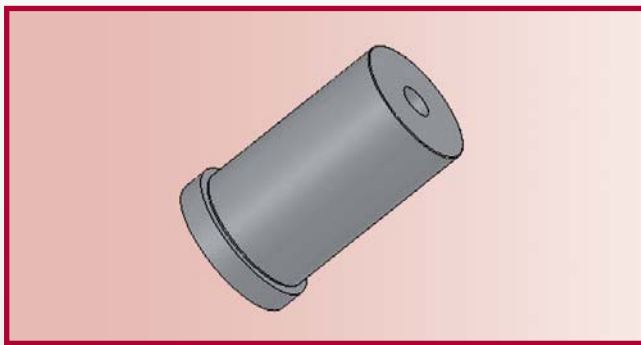


Die buttons ISO 8977 B

With round holes



Material: HSS (1.3343)

Hardness: Shaft: 64 ±2 HRC

d ₁	d ₂	l ₃	d ₃	d ₄	k	l ₁ ^{+0.5} / ₀							
						16	20	22	25	28	30	32	35
m5			$\begin{matrix} \geq \\ +0.02 \\ 0 \\ \leq \end{matrix}$		$\begin{matrix} +0.25 \\ 0 \end{matrix}$	Price by piece in EUROS							
5	8	2	1,0 – 2,4	2,8	5	13,70	13,70	13,70	13,70	13,70	13,70	13,70	13,70
6	9	3	1,6 – 3,0	3,5		13,80	13,80	13,80	13,80	13,80	13,80	13,80	13,80
8	11	4	2,0 – 3,5	4,0		13,90	13,90	13,90	13,90	13,90	13,90	13,90	13,90
10	13	4	2,5 – 5,0	5,8		14,00	14,00	14,00	14,00	14,00	14,00	14,00	14,00
13	16	5	3,0 – 7,0	8,0			14,55	14,55	14,55	14,55	14,55	14,55	14,55
16	19	5	4,0 – 9,0	9,5			15,60	15,60	15,60	15,60	15,60	15,60	15,60
20	23	8	6,0 – 11,0	12,0			16,70	16,70	16,70	16,70	16,70	16,70	16,70
22	25	8	8,0 – 11,0	12,0			19,65	19,65	19,65	19,65	19,65	19,65	19,65
25	28	8	8,0 – 16,0	17,3			22,65	22,65	22,65	22,65	22,65	22,65	22,65
32	35	8	8,0 – 20,0	20,7			31,10	31,10	31,10	31,10	31,10	31,10	31,10
40	43	8	19 – 27,0	27,7			49,20	49,20	49,20	49,20	49,20	49,20	49,20
50	53	8	26 – 36,0	37,0			59,10	59,10	59,10	59,10	59,10	59,10	59,10

Intermediate diameters, other lengths and special materials e.g. ASP, CPM and Vanadis, are available on request.

Extra charges and discounts:

- 1 Pieces per dimension + 50%
- 2-3 Pieces per dimension + 25%
- 25 Pieces per dimension – 5%
- 50 Pieces per dimension – 7%
- 100 Pieces per dimension – 10%